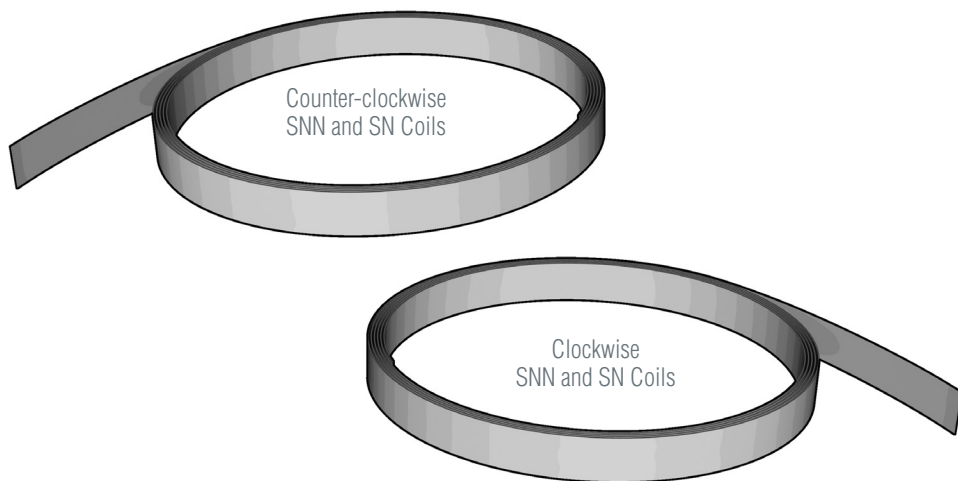


# Process - Ordering Info

## Automatic Rule Processor Coil Specifications

Our Code (Part No.)	Wind/Feed Direction	Maximum OD	Point Size	Standard Coil Length
AC	Counter-clockwise	21" (.53 M)	2 Pt.	300' (91.4 M)
"	"	"	3 Pt.	200' (60.9 M)
"	"	"	4 Pt.	150' (45.7 M)
DP	Clockwise	21" (.53 M)	2 Pt.	300' (91.4 M)
"	"	"	3 Pt.	200' (60.9 M)
"	"	"	4 Pt.	150' (45.7 M)

## Auto Bender Guide



## Metric to English Conversion

1 mm = .039 inches	1 Meter = 39.375 Inches
1 Inch = 2.54 cm or 25.4 mm	30 Meters = 98.5 Feet

## Hardness Guide

Term	Scleroscope	RC Range	Vickers
Medium Soft	50	32-35	320-345
Medium	55	36-40	350-395
Medium Hard	65	41-44	400-435
Hard	70	47-50	445-500
Extra Hard	80	51-55	525-590

Note: Not all hardnesses available for all rule sizes.

## Coil Packaging Information

	Most common lengths per Box	
2 Pt. Rule	300 Ft.	(90 M)
3 Pt. Rule	200 Ft.	(60 M)
4 Pt. Rule	100 Ft.	(30 M)
4 Pt. Rule (Processor Coils)	150 Ft.	(46 M)
6 Pt. & 8 Pt. Rule	50 Ft.	(15 M)
3 x 2, 4 x 2 & 4 x 3 Laser Crease	100 Ft.	(30 M)
6 x 4 & 8 x 4 Laser Crease	50 Ft.	(15 M)
6 x 3 & 8 x 3 Laser Crease	50 Ft.	(15 M)

Thickness	Heights	30" Lengths		36" Lengths		1 Meter Lengths		48" Lengths	
		Feet /Box	Strips/Box	Feet /Box	Strips/Box	Feet /Box	Strips/Box	Feet /Box	Strips/Box
2 Pt.	0.500 - 1.125" (12.7-28.58 mm)	250 Ft.	100	300 Ft.	100	328 Ft.	100	272 Ft.	68
2 Pt.	1.126 - 1.250" (28.6-31.75 mm)	170 Ft.	68	204 Ft.	68	223 Ft.	68	136 Ft.	34
3 Pt. & 3 x 2	0.500 - 1.125" (12.7-28.58 mm)	175 Ft.	70	210 Ft.	70	248 Ft.	75	200 Ft.	50
3 Pt. Wave	0.500 - 1.125" (12.7-28.58 mm)	167 Ft.	67	201 Ft.	67	248 Ft.	75	200 Ft.	50
3 Pt.	1.126 - 1.500" (28.6-38.10 mm)	125 Ft.	50	150 Ft.	50	164 Ft.	50	100 Ft.	25
3 Pt.	1.501 - 3.000" (38.13-76.20 mm)	62 Ft.	25	75 Ft.	25	112 Ft.	34	100 Ft.	25
4 Pt., 4x2, & 4x3	0.500 - 1.125" (12.7-28.58 mm)	125 Ft.	50	150 Ft.	50	164 Ft.	50	136 Ft.	34
4 Pt.	1.126 - 1.500" (28.6-38.10 mm)	85 Ft.	34	102 Ft.	34	112 Ft.	34	68 Ft.	17
4 Pt.	1.501 - 3.000" (38.13-76.20 mm)	42 Ft.	17	51 Ft.	17	56 Ft.	17	68 Ft.	17
6 Pt.	0.500 - 1.125" (12.7-28.58 mm)	85 Ft.	34	102 Ft.	34	121 Ft.	37	100 Ft.	25
6 Pt.	1.126 - 1.500" (28.6-38.10 mm)	85 Ft.	34	102 Ft.	34	112 Ft.	34	68 Ft.	17
6 Pt.	1.501 - 3.000" (38.13-76.20 mm)	42 Ft.	17	51 Ft.	17	56 Ft.	17	68 Ft.	17
6 x 3, 6 x 4, 8 x 3, 8 x 4 Laser		85 Ft.	34	102 Ft.	34	98 Ft.	30	100 Ft.	25
2 Pt. Zipper Up To 1.125"		85 Ft.	34	102 Ft.	34	98 Ft.	30	100 Ft.	25
3 & 4 Pt. Zipper Up To 1.125"		42 Ft.	17	51 Ft.	17	49 Ft.	15	52 Ft.	13