

## Important information regarding the ordering and use of National's New PERFormaX Rules and Wheels

We believe that the 5 patterns of PERFormaX will effectively handle a large majority of SRP/RRP applications. They are: 945, 955, 860, 763 and 568. We feel that .970" will be the most common height, though we will also make to order .995" (that may be used for either a .990" or a 1.000") 1.020" and .937" heights.

We strongly suggest purchasing PERFormaX in the **Straight Notched (SN) form**, which will allow the custom curving necessary to create the many varied ID's that SRP often calls for. We also suggest, that when making the rule choice, the designer or diemaker should always lean toward "erring on the strong side," regarding the Hold Strength. The most critical aspect of any SRP perforation is to be strong enough to withstand all normal handling and transportation stress. Tests have also shown that even our higher hold strength rules usually tear with relative ease and still provide a superior edge appearance and feel.

### Approximate New PERFormaX "equivalents" to "Speedi" products and "Old" PERFormaX:

- Speedi BXF and EXF- New PERFormaX equivalent- 945  
New 945 is similar in strength to our "Old" PERFormaX- Light
- Speedi FL 03, FL 06, and FL 09 – New PERFormaX equivalent- 955  
New 955 is similar in strength to our "Old" PERFormaX- Standard
- Speedi FO 03 and FO 06- New PERFormaX equivalent- 860
- New 860 is similar in strength to our "Old" PERFormaX- Heavy
- Speedi FO 09- New PERFormaX Equivalent- 763 (most often used as a fold and detach perf).
- For super strong requirements, we recommend our 568 pattern.

Due to the many constantly changing variables in the diecutting process, these suggested "equivalents," are strictly guidelines. There are no magic bullets in choosing the "ideal" SRP perf for every particular application, or in being able to exactly and consistently, match a specific PERFormaX pattern's performance to that of a competitive product, but these basic recommendations should be a helpful starting point.

### **NEW- available 5/15/21- PERFormaX 5 Rotary Patterns on hand-held devices-See Data Sheet**

Part #'s for the new hand held devices:

945 Pattern: #PMW-0-C-3000-.063-.061-050-945

955 Pattern: #PMW-0-C-3000-.063-.051-060-955

860 Pattern: #PMW-0-C-3000-.063-.050-075-860

763 Pattern: #PMW-0-C-3000-.063-.053-090-763

568 Pattern: #PMW-0-C-3000-.063-.065-135-568

Entire set: #PMW-0-C-3000-.063-SET--

**\$225 each- \$995 per 5 wheel set.**

We also continue to provide PERFormaX wheels to fit Esko/Kongsberg Tables